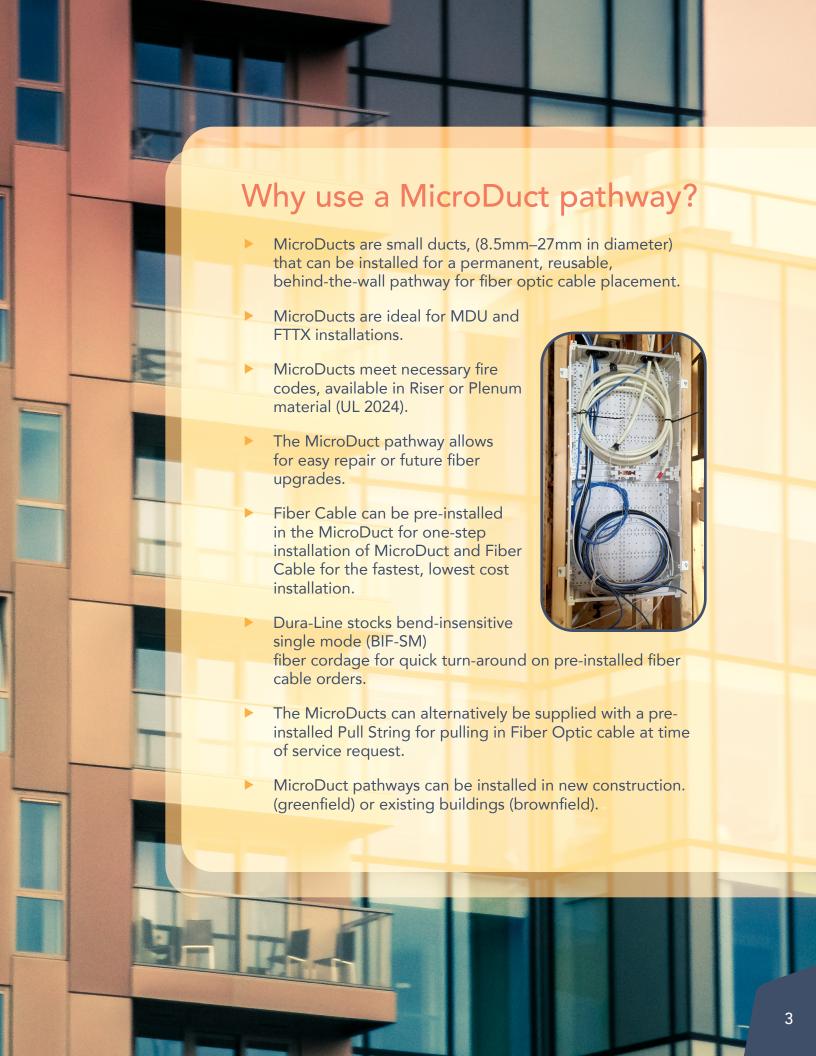


Why install fiber directly to individual living units?

- 25% of all households are Multiple Dwelling Unit's (MDU's) and those owners & renters are the most demanding broadband users.
- If the MDU's are fiber ready, properties can realize 8% premium in US, and 2.5% in Canada.*
- Only fiber can meet the expectations of high speeds, fast downloads, and property-wide wi-fi reliability.
- Limitless broadband capabilities are an essential utility. Only fiber can handle future demand and support the growth of the Internet of Things (IoT).
- Telecommuters demand speed and reliability that only fiber can deliver.
- Supports video-on-demand with little or no buffering.

*(Reference: "Fiber Broadband Association (2017, October 16). Multiple Dwelling Unit. Retrieved from www.fiberbroadband.org")





In greenfield installations, the MicroDuct pathway should be placed prior to the dry wall installation.

MDU route guidelines when placing MicroDuct

Number of bends should not exceed eight 90° turns, or sixteen 45° turns.

Bends of 45° or less are easier to pull through and should be used when possible.

Run lengths of 200' are recommended, but routes can be designed with longer distances.

Long sweeping bends are encouraged with a minimum 13" bend radius for easiest fiber cable installation or removal for repair or upgrades.

Remember:

- ► If storing the MicroDucts outside, protect from prolonged exposure to the sun.
- ▶ Install in accordance with all local fire codes.
- Avoid shortcuts that affect installation quality.

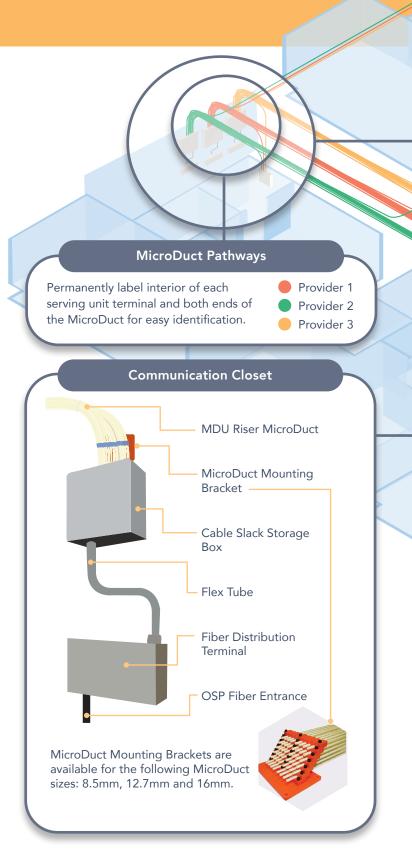
Bend Radius Gauge

Each 24" reel shipment of MicroDuct should contain a Bend Radius Gauge that will be taped to the outside of the reel.

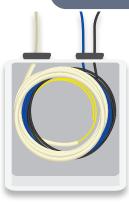


The bend radius gauge serves as a guide to encourage sweeping bends in the MicroDuct pathway forall future fiber installations.

For more detailed installation information, see
Technical Bulletin DCEB-06004



Serving Unit Terminal



Serving Unit Terminal

When MicroDuct reaches the serving unit terminal, insert MicroDuct and pull 8' to 10' of MicroDuct into terminal housing. Coil MicroDuct and secure with cable ties.

Do NOT remove the MicroDuct from the cable in the terminal housing. Secure MicroDuct with connector or a cable strap clamp. Avoid sharp bends.

If MicroDuct kinks, pull additional MicroDuct into terminal housing and remove kink, or remove and discard damaged MicroDuct.

Fiber Installation Options: (further details on page 9)



Empty – ready for cable jetting



Pull String

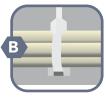


Pre-installed Fiber

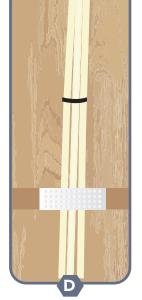
MDU Installation Techniques

- ► For straight runs, either horizontal or vertical, secure MicroDuct every 16" 24".
- ▶ (A) Plastic cable strap clamps recommended.
- ▶ **(B)** On runs with multiple MicroDucts, use two-hole cable straps or cable ties.
- ▶ (C) MicroDucts should be properly secured along entire length of route.
- ▶ (D) Utilize Nail Plate or other protective hardware to stop drywall screws or nails from damaging pathways.
- ▶ Do not over tighten cable ties or crush MicroDuct.
- ► Label MicroDucts at both ends, preferably at three places, outward facing for easy ID.
- MicroDuct Organizing Brackets are designed to be used where multiple MicroDucts are terminated.









In brownfield installations, the building construction will dictate the best installation method.

Things to consider for brownfield MicroDuct Installations:

- MicroDuct pathway is typically installed outside via a protective raceway
- ► Ideal with attic access
- Best suited for buildings with five stories or less
- Behind the wall installations are typical, however surface-mount installations are common as well

Riser and Plenum MicroDuct

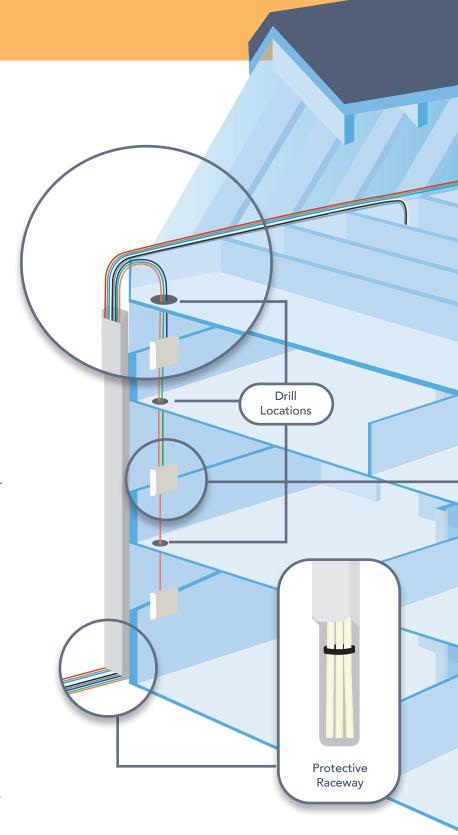
- ► SILICORE™ super slick permanent lining
- Sequential footage markings
- ▶ UL/ETL specs for both US & Canada (CSA)
- ▶ Riser MicroDucts are dull yellow in color
- ▶ Plenum MicroDucts are opaque white in color
- ► Available with 50# pull string pre-installed
- ► Available with fiber pre-installed

Fiber Cordage

Dura-Line stocks bend-insensitive single mode (BIF-SM) fiber cordage for factory pre-installation into the MicroDuct.

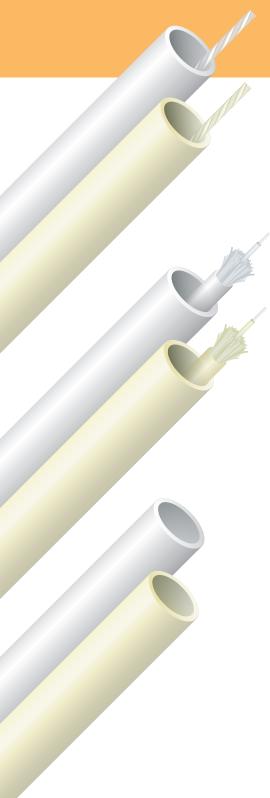
Remember

- Protect the MicroDucts from exposure to the sun with permanent raceway.
- Install in accordance with all local fire codes.
- Avoid shortcuts that affect installation quality.



Typical Installation: ▶ Pull the MicroDuct from the outside of the building to the attic level. ▶ Penetrate the attic wall or enter through the soffit or gable. Use a raceway to protect the exposed MicroDuct on the outside of the building from UV and weather. ▶ Choose a utility room or closet to terminate the MD Pathway. From the attic floor, drill a hole large enough for all MicroDucts to be pulled, one per each floor. Sleeve and/or fire seal as per local codes. One duct for each unit to be served. ▶ Pull the MicroDuct bundle from the attic to the top floor. ▶ Drill through the floor to access the next level, sleeving and fire sealing as per local code. ▶ Pull the MicroDuct bundle, dropping one MicroDuct at each floor, as you move down Serving Unit through the levels. Terminal ▶ The MicroDuct & Pull String are cut and stored in the Serving Unit Terminal. Fiber Installation Options: (further details on page 9) Empty - ready for **Pull String** Pre-installed Fiber cable jetting

MDU MicroDuct with Fiber Installation Options



Riser and Plenum MicroDuct

- ► SILICORE[™] super slick permanent lining
- Sequential footage markings
- UL/ETL specs for both US & Canada (CSA)
- Riser MicroDucts are dull yellow in color
- ► Plenum MicroDucts are opaque white in color
- Available with 50# pull string pre-installed
- Available with fiber pre-installed for one-step installation of fiber and MicroDuct pathway

Pull String

MicroDucts can be provided with factory pre-installed pull string for fiber placement at a later date.

Pre-installed Fiber

MicroDucts can be provided with factory pre-installed fiber for easy onestep placement of fiber and MicroDuct pathway.

Empty

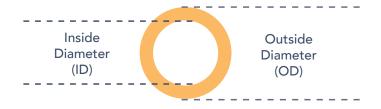
MicroDucts can be provided empty for future cable placement. Hand-held cable jetting equipment can be used to install fiber quickly and easily.

Sweeping Bend Radius

For MDU MicroDuct Installation, use a sweeping bend radius of 13". MicroDucts can sustain a much tighter bend radius; however, the sweeping bend radius ensures easy cable placement and future upgrades.



How to Measure OD/ID Specifications





Riser and Plenum MicroDuct Specifications

	OD/ID (mm)	Nom OD (mm/in)	MIN ID (mm/in)	Weight (lb/ft)	Safe Working Pull Strength (lbs)†	Standard Put Up (ft)	Wooden Reel (in)
	8.5/6 8.5/0.34	F 0/0 22	0.022	89	1,000'	24"	
		8.5/0.34	5.9/0.23	0.022	89	2,500'	24"
RISER	12.7/10	12.7/0.50	9.8/0.39	0.022	156	1,000'	24"
				0.033		2,500'	35"
	16/12	15.9/0.63	11.6/0.46	0.060	285	1,000'	24"
						2,500'	35"
	8.5/6	8.5/0.34	6.7/0.26	0.024	89	1,000'	24"
						2,500'	24"
PLENUM	12.7/10	12.7/0.50	10.2/0.40	0.052	188	1,000'	24"
						2,500'	35"
	16/13	16/0.63	12.8/0.51	0.080	293	1,000'	24"
						2,500'	35"

Riser MicroDucts: ETL Listed to UL 2024 & CSA C22.2 No.262-04 and UL-94 V-2 & CSA FT4

Plenum MicroDucts: ETL Listed to UL 2024 & CSA C22.2 No.262-04 and UL-94 V-0 & CSA FT6

For Installation Guides or further information, contact Customer Service: 800.847.7661

Training information available online: https://academy.duraline.com

Recommended Installation Tools









MicroDuct Cutters

The Straight MicroDuct Cutter is a simple tool to use. Open the cutter, place the MicroDuct inside and then close. This cutter creates a clean, 90 degree cut that is required at the MicroDuct splice point.

The Round MicroDuct Cutter operates similarly, but only cuts the MicroDuct itself. It leaves the MicroCable or pull string inside the MicroDuct unscathed. The Round MicroDuct Cutter has guides that prevent the blade from cutting any deeper than the wall of the MicroDuct.

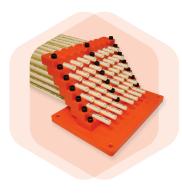
MicroDuct Coupler

Couplers provide an air-tight and water-tight connection while keeping debris out of the MicroDuct pathway. They are designed and tested to meet or exceed industry standards while the low-profile design withstands chemicals and harsh environment conditions.

Description	Part #	
Round MicroDuct Cutter	20005284	
Straight MicroDuct Cutter	20001856	
8.5mm Coupler	20001834	
12.7mm Coupler	20001832	
16mm Coupler	20001517	
FlexClip with Screw	20002885	

Fiber Cordage

Dura-Line stocks bend-insensitive single mode (BIF-SM) fiber cordage for factory pre-installation into the MicroDuct.



MicroDuct Mounting Brackets & Plates

In MDU applications, a method was needed to organize and secure the MicroDucts. Dura-Line developed a bracket system that securely holds the MicroDucts in place and avoids possible damage and potential fiber breakage. Each bracket solidly holds 8 MicroDucts, keeping them neat and organized. It is modular so it can be customized for specific requirements. Depending on the application, the brackets will also work with both Riser and Plenum rated MicroDucts.

Features:

- Modular system, grow as needed. Order only what you need, add on in the future.
- Each bracket holds 8 MicroDucts securely in place.
- First bracket comes already mounted to the base plate.
- No special tools required, just a 3/16" Allen wrench needed to assemble and disassemble the bracket.

Description*	Color	† MicroDuct #	Part #
8.5mm MicroDuct Wall Mounting Plate (includes wall plate, base bracket, and 3 screws; top mounting bracket ordered separately)	Orange	8	20002120
8.5mm MicroDuct Top Mounting Bracket (each bracket secures a row of 8 MicroDucts, w/3 screws)	Orange	8	20001719
12.7mm MicroDuct Wall Mounting Plate (includes wall plate, base bracket, and 3 screws; top mounting bracket ordered separately)	Orange	8	20002121
12.7mm MicroDuct Top Mounting Bracket (each bracket secures a row of 8 MicroDucts, w/3 screws)	Blue	8	20001929
16mm MicroDuct Wall Mounting Plate (includes wall plate, base bracket, and 3 screws; top mounting bracket ordered separately)	Orange	6	20003574
16mm MicroDuct Mounting Bracket (each bracket secures a row of 6 MicroDucts, w/3 screws)	Black	6	20003575

^{*}To complete first row order (1) Wall Mounting Plate and (1) Top Mounting Bracket. For additional rows, order top mounting brackets as required / † Number of MicroDucts per bracket

Extra Items: □ Clamps □ Wall clips □ Cable strap clamps	□ Cable supports □ Sharpie □ Cover - should be rated to reflect UV rays
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